

Lead Sealed Type Single-turn PVC6/PV32/PV34 Series

PVC6 Series

■ Features

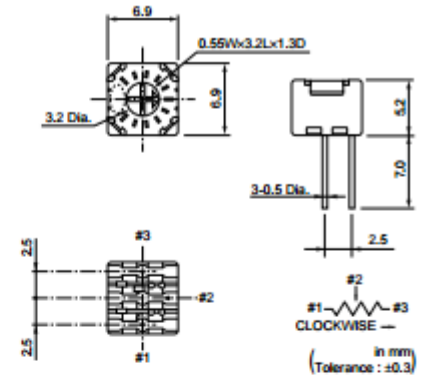
1. Enlarged and colored rotor provides superior adjustability.
2. Cone-shaped rotor improves driver insertion during automatic adjustment.
3. Available for "Zero" plus adjustment tool (taper head) use
4. Easy to see 11-scales adjustment positions.
5. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
6. Available for ultrasonic cleaning after soldering
7. During cutting process by the inserter machine, the round shaped lead wire prevents clinch problems and realizes longer life of cutter than flat shaped lead wire.
8. Flammability: UL94V-0
9. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

■ Applications

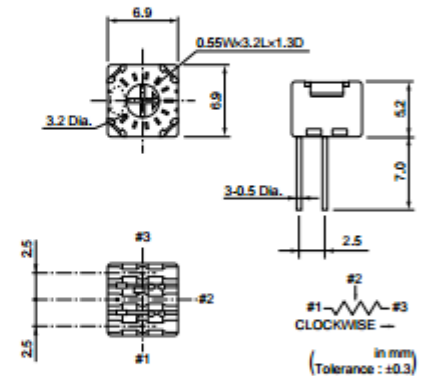
1. DY
2. CRT display
3. Power supply
4. Professional cameras
5. CATV
6. FAX
7. Printers
8. OA Equipment
9. Sensors



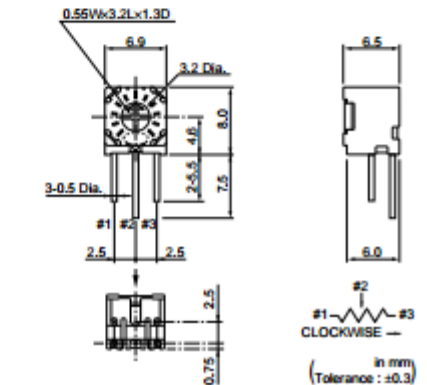
PVC6A



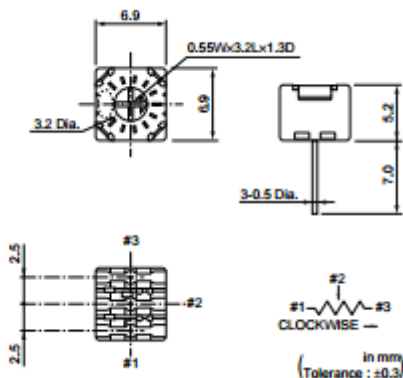
PVC6D



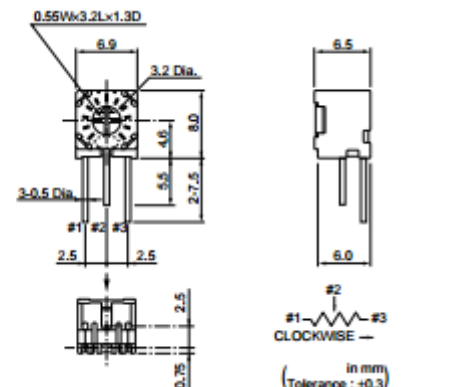
PVC6E

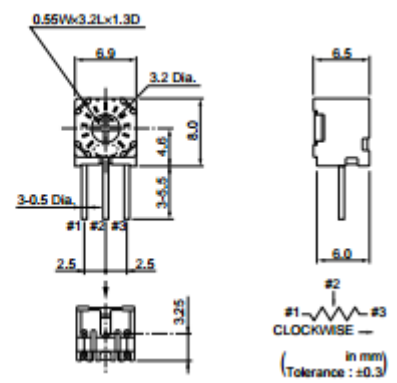
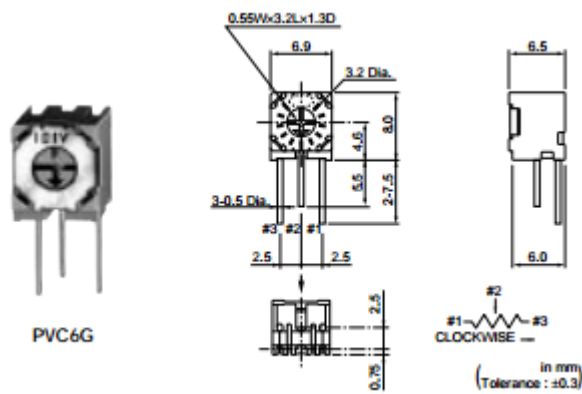


PVC6M



PVC6H





Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PVC6□100C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	10ohm ±10%	±100ppm/°C
PVC6□200C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	20ohm ±10%	±100ppm/°C
PVC6□250C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	25ohm ±10%	±100ppm/°C
PVC6□500C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	50ohm ±10%	±100ppm/°C
PVC6□101C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	100ohm ±10%	±100ppm/°C
PVC6□201C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	200ohm ±10%	±100ppm/°C
PVC6□251C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	250ohm ±10%	±100ppm/°C
PVC6□501C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	500ohm ±10%	±100ppm/°C
PVC6□102C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	1k ohm ±10%	±100ppm/°C
PVC6□202C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2k ohm ±10%	±100ppm/°C
PVC6□252C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2.5k ohm ±10%	±100ppm/°C
PVC6□502C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	5k ohm ±10%	±100ppm/°C
PVC6□103C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	10k ohm ±10%	±100ppm/°C
PVC6□203C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	20k ohm ±10%	±100ppm/°C
PVC6□253C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	25k ohm ±10%	±100ppm/°C
PVC6□503C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	50k ohm ±10%	±100ppm/°C
PVC6□104C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	100k ohm ±10%	±100ppm/°C
PVC6□204C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	200k ohm ±10%	±100ppm/°C
PVC6□254C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	250k ohm ±10%	±100ppm/°C
PVC6□504C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	500k ohm ±10%	±100ppm/°C
PVC6□105C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	1M ohm ±10%	±100ppm/°C
PVC6□205C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2M ohm ±10%	±100ppm/°C
PVC6□505C01	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	5M ohm ±10%	±100ppm/°C
PVC6□100C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	10ohm ±10%	±100ppm/°C
PVC6□200C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	20ohm ±10%	±100ppm/°C
PVC6□250C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	25ohm ±10%	±100ppm/°C
PVC6□500C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	50ohm ±10%	±100ppm/°C
PVC6□101C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	100ohm ±10%	±100ppm/°C
PVC6□201C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	200ohm ±10%	±100ppm/°C
PVC6□251C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	250ohm ±10%	±100ppm/°C
PVC6□501C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	500ohm ±10%	±100ppm/°C
PVC6□102C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	1k ohm ±10%	±100ppm/°C
PVC6□202C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2k ohm ±10%	±100ppm/°C
PVC6□252C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2.5k ohm ±10%	±100ppm/°C
PVC6□502C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	5k ohm ±10%	±100ppm/°C
PVC6□103C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	10k ohm ±10%	±100ppm/°C
PVC6□203C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	20k ohm ±10%	±100ppm/°C
PVC6□253C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	25k ohm ±10%	±100ppm/°C
PVC6□503C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	50k ohm ±10%	±100ppm/°C
PVC6□104C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	100k ohm ±10%	±100ppm/°C
PVC6□204C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	200k ohm ±10%	±100ppm/°C
PVC6□254C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	250k ohm ±10%	±100ppm/°C
PVC6□504C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	500k ohm ±10%	±100ppm/°C
PVC6□105C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	1M ohm ±10%	±100ppm/°C

Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PVC6□205C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	2M ohm ±10%	±100ppm/°C
PVC6□505C04	0.5W(70°C)	Flow/Soldering Iron	1(240°±5°)	5M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 °C

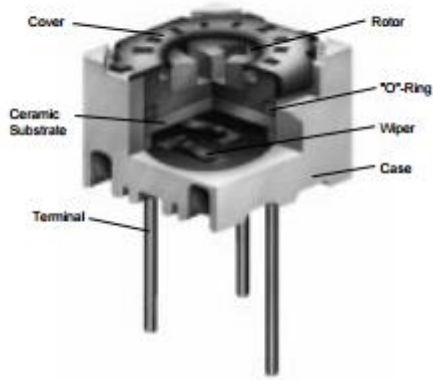
The blank column is filled with the code of adjustment direction and lead type (A, D, E, G, H, M and Q).

The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C04 for radial taping type (PVC6M/PVC6Q series only).

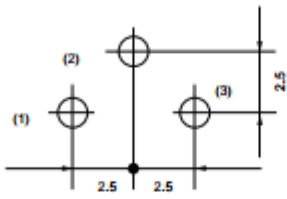
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PVC6□100A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	10 ohm±10%	±100	Non Standard Product (Cd Free)
PVC6□200A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	20 ohm±10%	±100	
PVC6□250A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	25 ohm±10%	±100	
PVC6□500A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	50 ohm±10%	±100	
PVC6□101A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	100 ohm±10%	±100	
PVC6□201A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	200 ohm±10%	±100	
PVC6□251A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	250 ohm±10%	±100	
PVC6□501A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	500 ohm±10%	±100	
PVC6□102A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	1k ohm±10%	±100	Non Standard Product (Cd included)
PVC6□202A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2k ohm±10%	±100	
PVC6□252A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2.5k ohm±10%	±100	
PVC6□502A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	5k ohm±10%	±100	
PVC6□103A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	10k ohm±10%	±100	
PVC6□203A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	20k ohm±10%	±100	
PVC6□253A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	25k ohm±10%	±100	
PVC6□503A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	50k ohm±10%	±100	
PVC6□104A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	100k ohm±10%	±100	
PVC6□204A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	200k ohm±10%	±100	
PVC6□254A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	250k ohm±10%	±100	
PVC6□504A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	500k ohm±10%	±100	
PVC6□105A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	1M ohm±10%	±100	
PVC6□205A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2M ohm±10%	±100	
PVC6□505A01	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	5M ohm±10%	±100	
PVC6□100A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	10 ohm±10%	±100	
PVC6□200A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	20 ohm±10%	±100	
PVC6□250A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	25 ohm±10%	±100	
PVC6□500A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	50 ohm±10%	±100	
PVC6□101A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	100 ohm±10%	±100	
PVC6□201A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	200 ohm±10%	±100	
PVC6□251A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	250 ohm±10%	±100	
PVC6□501A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	500 ohm±10%	±100	
PVC6□102A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	1k ohm±10%	±100	Non Standard Product (Cd included)
PVC6□202A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2k ohm±10%	±100	
PVC6□252A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2.5k ohm±10%	±100	
PVC6□502A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	5k ohm±10%	±100	
PVC6□103A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	10k ohm±10%	±100	
PVC6□203A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	20k ohm±10%	±100	
PVC6□253A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	25k ohm±10%	±100	
PVC6□503A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	50k ohm±10%	±100	
PVC6□104A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	100k ohm±10%	±100	
PVC6□204A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	200k ohm±10%	±100	
PVC6□254A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	250k ohm±10%	±100	
PVC6□504A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	500k ohm±10%	±100	
PVC6□105A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	1M ohm±10%	±100	
PVC6□205A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	2M ohm±10%	±100	
PVC6□505A04	0.5(70°C)	Flow/Soldering Iron	1(240°±5°)	5M ohm±10%	±100	

■ Construction



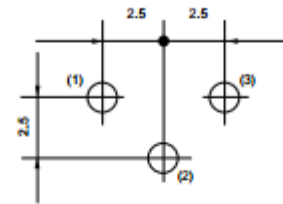
■ Mounting Holes

PVC6A/PVC6E



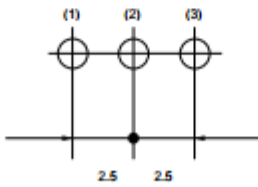
(Tolerance: ±0.1
in mm)

PVC6D/PVC6H



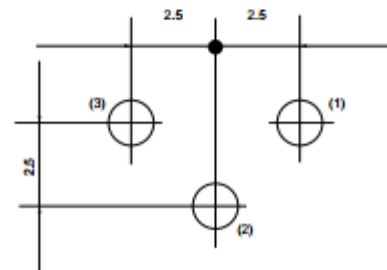
(Tolerance: ±0.1
in mm)

PVC6M/PVC6Q



(Tolerance: ±0.1
in mm)

PVC6G



(Tolerance: ±0.1
in mm)

■ Characteristics

Temperature Cycle	Δ TR	$\pm 2\%$
	Δ V.S.S.	$\pm 1\%$
Humidity	Δ TR	$\pm 2\%$
	Δ V.S.S.	$\pm 1\%$
	IR	100Mohm min.
Vibration (20G)	Δ TR	$\pm 1\%$
	Δ V.S.S.	$\pm 1\%$
Shock (100G)	Δ TR	$\pm 1\%$
	Δ V.S.S.	$\pm 1\%$
Temperature Load Life	Δ TR	$\pm 2\%$
	Δ V.S.S.	$\pm 2\%$
Low Temperature Exposure	Δ TR	$\pm 2\%$
	Δ V.S.S.	$\pm 1\%$
High Temperature Exposure	Δ TR	$\pm 2\%$
	Δ V.S.S.	$\pm 1\%$
Rotational Life (200 cycles)	Δ TR	$\pm 4\%$

Δ TR : Total Resistance Change
 Δ V.S.S. : Voltage Setting Stability
IR : Insulation Resistance

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%RH.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under

the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty / dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P/R)^{1/2}$ or the maximum operating voltage, whichever is smaller.
3. The maximum input current to a trimmer potentiometer should not exceed $(P/R)^{1/2}$ or the allowable wiper current, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering

(1) Standard soldering condition

(a) Flow soldering :

- >Pre-heating temp. 80-100 deg. C
- >Soldering temp. 260 deg. C max.
- >Soldering time 3 sec. max.

(b) Soldering iron :

- >Temperature of tip 300 deg. C max.
- >Soldering time 3 sec. max.
- >Wattage of iron 40W max.

Before using other soldering conditions than those listed above, please consult with Murata factory representative prior to using. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

2. Mounting

- (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the

trimmer potentiometer may be damaged by mechanical stress.

- (2) Do not apply excessive force (preferably 9.8N (Ref.; 1kgf) max.), when the trimmer potentiometer is mounted to the PCB.

3. Cleaning

- (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.
- (2) The total cleaning time by cold dipping, vapor and ultrasonic washing (conditions as below) method should be less than 3 minutes.
- (3) For ultra-sonic cleaning, the available condition is as follows.

- >Power: 600W (67 liter) max.

- >Frequency: 28kHz

- >Temperature: Ambient temperature

Due to the ultra-sonic cleaning equipment's peculiar self-resonance point and that the cleaning compatibility usually depends on the jig construction and/or the cleaning condition such as the depth of immersion, please check the cleaning equipment to determine the suitable conditions.

If the trimmer potentiometer is cleaned by other conditions, the trimmer potentiometer may be damaged.